

*High Speed  
Steel!*

AMERICAN JOBBERS (WIRE SIZES) - HIGH SPEED

# New Twist®

## WIRE SIZE JOBBER LENGTH DRILLS

Made in the U.S.A.

Black - NAS 907 Type A • Heavy Duty - NAS 907 Type B • Cobalt - NAS 907 Type J



| Size | Dec.  | Flute Len | OAL   | Black | Heavy Duty | Cobalt |
|------|-------|-----------|-------|-------|------------|--------|
| 1    | .2280 | 2-5/8     | 3-7/8 | JL01  | HD01       | COB01  |
| 2    | .2210 | 2-5/8     | 3-7/8 | JL02  | HD02       | COB02  |
| 3    | .2130 | 2-1/2     | 3-3/4 | JL03  | HD03       | COB03  |
| 4    | .2090 | 2-1/2     | 3-3/4 | JL04  | HD04       | COB04  |
| 5    | .2055 | 2-1/2     | 3-3/4 | JL05  | HD05       | COB05  |
| 6    | .2040 | 2-1/2     | 3-3/4 | JL06  | HD06       | COB06  |
| 7    | .2010 | 2-7/16    | 3-5/8 | JL07  | HD07       | COB07  |
| 8    | .1990 | 2-7/16    | 3-5/8 | JL08  | HD08       | COB08  |
| 9    | .1960 | 2-7/16    | 3-5/8 | JL09  | HD09       | COB09  |
| 10   | .1935 | 2-7/16    | 3-5/8 | JL10  | HD10       | COB10  |
| 11   | .1910 | 2-5/16    | 3-1/2 | JL11  | HD11       | COB11  |
| 12   | .1890 | 2-5/16    | 3-1/2 | JL12  | HD12       | COB12  |
| 13   | .1850 | 2-5/16    | 3-1/2 | JL13  | HD13       | COB13  |
| 14   | .1820 | 2-5/16    | 3-3/8 | JL14  | HD14       | COB14  |
| 15   | .1800 | 2-3/16    | 3-3/8 | JL15  | HD15       | COB15  |
| 16   | .1770 | 2-3/16    | 3-3/8 | JL16  | HD16       | COB16  |
| 17   | .1730 | 2-3/16    | 3-3/8 | JL17  | HD17       | COB17  |
| 18   | .1695 | 2-1/8     | 3-1/4 | JL18  | HD18       | COB18  |
| 19   | .1660 | 2-1/8     | 3-1/4 | JL19  | HD19       | COB19  |
| 20   | .1610 | 2-1/8     | 3-1/4 | JL20  | HD20       | COB20  |
| 21   | .1590 | 2-1/8     | 3-1/4 | JL21  | HD21       | COB21  |
| 22   | .1570 | 2         | 3-1/8 | JL22  | HD22       | COB22  |
| 23   | .1540 | 2         | 3-1/8 | JL23  | HD23       | COB23  |
| 24   | .1520 | 2         | 3-1/8 | JL24  | HD24       | COB24  |
| 25   | .1495 | 1-7/8     | 3     | JL25  | HD25       | COB25  |
| 26   | .1470 | 1-7/8     | 3     | JL26  | HD26       | COB26  |
| 27   | .1440 | 1-7/8     | 3     | JL27  | HD27       | COB27  |
| 28   | .1405 | 1-3/4     | 2-7/8 | JL28  | HD28       | COB28  |
| 29   | .1360 | 1-3/4     | 2-7/8 | JL29  | HD29       | COB29  |
| 30   | .1285 | 1-5/8     | 2-3/4 | JL30  | HD30       | COB30  |

| Size | Dec.  | Flute Len | OAL   | Black | Heavy Duty | Cobalt |
|------|-------|-----------|-------|-------|------------|--------|
| 31   | .1200 | 1-5/8     | 2-3/4 | JL31  | HD31       | COB31  |
| 32   | .1160 | 1-5/8     | 2-3/4 | JL32  | HD32       | COB32  |
| 33   | .1130 | 1-1/2     | 2-5/8 | JL33  | HD33       | COB33  |
| 34   | .1110 | 1-1/2     | 2-5/8 | JL34  | HD34       | COB34  |
| 35   | .1100 | 1-1/2     | 2-5/8 | JL35  | HD35       | COB35  |
| 36   | .1065 | 1-7/16    | 2-1/2 | JL36  | HD36       | COB36  |
| 37   | .1040 | 1-7/16    | 2-1/2 | JL37  | HD37       | COB37  |
| 38   | .1015 | 1-7/16    | 2-1/2 | JL38  | HD38       | COB38  |
| 39   | .0995 | 1-3/8     | 2-3/8 | JL39  | HD39       | COB39  |
| 40   | .0980 | 1-3/8     | 2-3/8 | JL40  | HD40       | COB40  |
| 41   | .0960 | 1-3/8     | 2-3/8 | JL41  | HD41       | COB41  |
| 42   | .0935 | 1-1/4     | 2-1/4 | JL42  | HD42       | COB42  |
| 43   | .0890 | 1-1/4     | 2-1/4 | JL43  | HD43       | COB43  |
| 44   | .0860 | 1-1/8     | 2-1/8 | JL44  | HD44       | COB44  |
| 45   | .0820 | 1-1/8     | 2-1/8 | JL45  | HD45       | COB45  |
| 46   | .0810 | 1-1/8     | 2-1/8 | JL46  | HD46       | COB46  |
| 47   | .0785 | 1         | 2     | JL47  | HD47       | COB47  |
| 48   | .0760 | 1         | 2     | JL48  | HD48       | COB48  |
| 49   | .0730 | 1         | 2     | JL49  | HD49       | COB49  |
| 50   | .0700 | 1         | 2     | JL50  | HD50       | COB50  |
| 51   | .0670 | 1         | 2     | JL51  | HD51       | COB51  |
| 52   | .0635 | 7/8       | 1-7/8 | JL52  | HD52       | COB52  |
| 53   | .0595 | 7/8       | 1-7/8 | JL53  | HD53       | COB53  |
| 54   | .0550 | 7/8       | 1-7/8 | JL54  | HD54       | COB54  |
| 55   | .0520 | 7/8       | 1-7/8 | JL55  | HD55       | COB55  |
| 56   | .0465 | 3/4       | 1-3/4 | JL56  | HD56       | COB56  |
| 57   | .0430 | 3/4       | 1-3/4 | JL57  | HD57       | COB57  |
| 58   | .0420 | 11/16     | 1-5/8 | JL58  | HD58       | COB58  |
| 59   | .0410 | 11/16     | 1-5/8 | JL59  | HD59       | COB59  |
| 60   | .0400 | 11/16     | 1-5/8 | JL60  | HD60       | COB60  |

See Page 17-18 for Jobber Sets

Sold in Packages of 12  
 Sizes 61-80 available in Black Oxide  
 Sizes 1-80 available in Bright while Supplies Last