

Bridge Reamers

Morse Taper Shank



Sizes from 5/16" to 1-1/4"

Straight flute also available. Call for availability.

Stepped Conical Cutters

Large Dia.	Shank Dia.	Size Range	Part #	NEC #
1/2"	1/4"	1/8" - 1/2" by 1/32"	CM.500	80500
3/4"	3/8"	1/4" - 3/4" by 1/16"	CM.750	80750
1-1/8"	3/8"	7/16" - 1-1/8" by 1/16"	CM1.125	801125
1-3/8"	1/2"	3/4" - 1-3/8" by 1/16"	CM1.375	801375

Non-Stepped Conical Cutters Also Available

Construction Reamers

Straight Shank



Sizes from 3/8" to 1-1/4"

Call for availability.

Taper Shank Drills



Sizes from 1/8" to 3-1/16"

Also available with carbide tip. Call for availability.

Countersinks

Single Flute



Sizes from 3/16" to 2"

Available in Stock

Combination Drill & Countersink



Drill Sizes from 1/32" to 5/16" with

Body Sizes from 1/8" to 3/4"

Available in Stock

Center Reamers

3 Flute

Size	Shank Dia.	Shank Len	OAL	Part #
1/4	3/16	3/4	1-1/2	CR.250
3/8	1/4	7/8	1-3/4	CR.375
1/2	3/8	1	2	CR.500
5/8	3/8	1	2-1/4	CR.625
3/4	1/2	1-1/4	2-5/8	CR.750
1	1/2	1-1/4	2-3/4	CR1.00
1-1/4	3/4	1-1/4	3	CR1.25
1-1/2	3/4	1-1/4	3	CR1.50
2	3/4	1-1/4	3-1/4	CR2.00

Available in 60°, 82°, and 90°

Chatterless Countersinks

6 Flute



Sizes from 1/4" to 2"

Available in Stock

Reduced Shank Jobbers

Made in U.S.A. • 118° Point

3/8" Shank Jobber

Size	Dec.	PKG QTY	Part #
25/64"	.3906	6	Q3.390
13/32"	.4062	6	Q3.406
27/64"	.4219	6	Q3.421
7/16"	.4375	6	Q3.437
29/64"	.4531	6	Q3.453
15/32"	.4688	6	Q3.468
31/64"	.4844	6	Q3.484
1/2"	.5000	6	Q3.500
9/16"	.5625	1	Q3.562
5/8"	.6250	1	Q3.625
11/16"	.6875	1	Q3.687

1/4" Shank Jobber

Size	Dec.	Part #
17/64"	.2656	QU.265
9/32"	.2812	QU.281
19/64"	.2969	QU.296
5/16"	.3125	QU.312
21/64"	.3281	QU.328
11/32"	.3438	QU.343
23/64"	.3594	QU.359
3/8"	.3750	QU.375
25/64"	.3906	QU.390
13/32"	.4062	QU.406
27/64"	.4219	QU.421
7/16"	.4375	QU.437
29/64"	.4531	QU.453
15/32"	.4688	QU.468
31/64"	.4844	QU.484
1/2"	.5000	QU.500

See Page 17 for Reduced Shank Jobber Sets