

New Twist®

WIRE SIZE SCREW MACHINE LENGTH DRILLS

Black Oxide Finish • 135° Split Point • NAS 907 Type C • High Speed Steel

MADE IN THE U.S.A.

Fractional Sizes

Size	Dec.	Flute Len	OAL	PKG QTY	Part #	NEC#
3/64"	.0469	1/2	1-3/8	12	SM.046	46046
1/16"	.0625	5/8	1-5/8	12	SM.062	46062
5/64"	.0781	11/16	1-11/16	12	SM.078	46078
3/32"	.0938	3/4	1-3/4	12	SM.093	46093
7/64"	.1094	13/16	1-13/16	12	SM.109	46109
1/8"	.1250	7/8	1-7/8	12	SM.125	46125
9/64"	.1406	15/16	1-15/16	12	SM.140	46140
5/32"	.1562	1	2-1/16	12	SM.156	46156
11/64"	.1719	1-1/16	2-1/8	12	SM.171	46171
3/16"	.1875	1-1/8	2-3/16	12	SM.187	46187
13/64"	.2031	1-3/16	2-1/4	12	SM.203	46203
7/32"	.2188	1-1/4	2-3/8	12	SM.218	46218
15/64"	.2344	1-5/16	2-7/16	12	SM.234	46234
1/4"	.2500	1-3/8	2-1/2	12	SM.250	46250
17/64"	.2656	1-7/16	2-5/8	12	SM.265	46265
9/32"	.2812	1-1/2	2-11/16	12	SM.281	46281
19/64"	.2969	1-9/16	2-3/4	6	SM.296	46296
5/16"	.3125	1-5/8	2-13/16	6	SM.312	46312
21/64"	.3281	1-11/16	2-15/16	6	SM.328	46328
11/32"	.3438	1-11/16	3	6	SM.343	46343
23/64"	.3594	1-3/4	3-1/16	6	SM.359	46359
3/8"	.3750	1-13/16	3-1/8	6	SM.375	46375
25/64"	.3906	1-7/8	3-1/4	6	SM.390	46390
13/32"	.4062	1-15/16	3-5/16	6	SM.406	46466
27/64"	.4219	2	3-3/8	6	SM.421	46421
7/16"	.4375	2-1/16	3-7/16	6	SM.437	46437
29/64"	.4531	2-1/8	3-9/16	6	SM.453	46453
15/32"	.4688	2-1/8	3-5/8	6	SM.468	46468
31/64"	.4844	2-3/16	3-11/16	6	SM.484	46484
1/2"	.5000	2-1/4	3-3/4	6	SM.500	46500

Wire Sizes

Size	Dec.	Flute Len	OAL	Part #	NEC#
1	.2280	1-5/16	2-7/16	SM01	4601
2	.2210	1-5/16	2-7/16	SM02	4602
3	.2130	1-1/4	2-3/8	SM03	4603
4	.2090	1-1/4	2-3/8	SM04	4604
5	.2055	1-1/4	2-3/8	SM05	4605
6	.2040	1-1/4	2-3/8	SM06	4606
7	.2010	1-3/16	2-1/4	SM07	4607
8	.1990	1-3/16	2-1/4	SM08	4608
9	.1960	1-3/16	2-1/4	SM09	4609
10	.1935	1-3/16	2-1/4	SM10	4610
11	.1910	1-3/16	2-1/4	SM11	4611
12	.1890	1-3/16	2-1/4	SM12	4612
13	.1850	1-1/8	2-3/16	SM13	4613
14	.1820	1-1/8	2-3/16	SM14	4614
15	.1800	1-1/8	2-3/16	SM15	4615
16	.1770	1-1/8	2-3/16	SM16	4616
17	.1730	1-1/8	2-3/16	SM17	4617
18	.1695	1-1/16	2-1/8	SM18	4618
19	.1660	1-1/16	2-1/8	SM19	4619
20	.1610	1-1/16	2-1/8	SM20	4620
21	.1590	1-1/16	2-1/8	SM21	4621
22	.1570	1-1/16	2-1/8	SM22	4622
23	.1540	1	2-1/16	SM23	4623
24	.1520	1	2-1/16	SM24	4624
25	.1495	1	2-1/16	SM25	4625
26	.1470	1	2-1/16	SM26	4626
27	.1440	1	2-1/16	SM27	4627
28	.1405	15/16	1-15/16	SM28	4628
29	.1360	15/16	1-15/16	SM29	4629
30	.1285	15/16	1-15/16	SM30	4630



Left Handed, Cobalt, Tin Coating, and Larger Sizes Available
See Page 18 for Screw Machine Sets

Screw Machine Sizes 31 - 60 while supplies last
Wire Sizes Sold in Packages of 12
"A-Z" Sizes In Stock

Center Punch



Part #: PU

Designed to keep drill from "Walking" • 3-1/2" Long



BODY PANEL DRILLS
Double Ended
135° Split Point

Size	Dec.	Part #	NEC#	Size	Dec.	Part #	NEC#
#11	.1910	DE11	5511	9/64"	.1406	DE.140	55140
#27	.1440	DE27	5527	5/32"	.1562	DE.156	55156
#30	.1285	DE30	5530	3/16"	.1875	DE.187	55187
7/64"	.1094	DE.109	55109	7/32"	.2187	DE.218	55218
1/8"	.1250	DE.125	55125	1/4"	.2500	DE.250	55250