

High Speed Steel!

- Ground Flute
- High Speed Steel



Size	Dec.	Flute Len	OAL	PKG QTY	Part #	Part #	Part #	Part #	Part #
1/32"	.0313	1/2	1-3/8	12	AJ.031	AJ.031BR	AH.031	AC.031	
3/64"	.0469	3/4	1-3/4	12	AJ.046	AJ.046BR	AH.046	AC.046	
1/16"	.0625	7/8	1-7/8	12	AJ.062	AJ.062BR	AH.062	AC.062	ADC.062
5/64"	.0781	1	2	12	AJ.078	AJ.078BR	AH.078	AC.078	ADC.078
3/32"	.0938	1-1/4	2-1/4	12	AJ.093	AJ.093BR	AH.093	AC.093	ADC.093
7/64"	.1094	1-1/2	2-5/8	12	AJ.109	AJ.109BR	AH.109	AC.109	ADC.109
1/8"	.1250	1-5/8	2-3/4	12	AJ.125	AJ.125BR	AH.125	AC.125	ADC.125
9/64"	.1406	1-3/4	2-7/8	12	AJ.140	AJ.140BR	AH.140	AC.140	ADC.140
5/32"	.1562	2	3-1/8	12	AJ.156	AJ.156BR	AH.156	AC.156	ADC.156
11/64"	.1719	2-1/8	3-1/4	12	AJ.171	AJ.171BR	AH.171	AC.171	ADC.171
3/16"	.1875	2-5/16	3-1/2	12	AJ.187	AJ.187BR	AH.187	AC.187	ADC.187
13/64"	.2031	2-7/16	3-5/8	12	AJ.203	AJ.203BR	AH.203	AC.203	ADC.203
7/32"	.2188	2-1/2	3-3/4	12	AJ.218	AJ.218BR	AH.218	AC.218	ADC.218
15/64"	.2344	2-5/8	3-7/8	12	AJ.234	AJ.234BR	AH.234	AC.234	ADC.234
1/4"	.2500	2-3/4	4	12	AJ.250	AJ.250BR	AH.250	AC.250	ADC.250
17/64"	.2656	2-7/8	4-1/8	12	AJ.265	AJ.265BR	AH.265	AC.265	ADC.265
9/32"	.2812	2-15/16	4-1/4	12	AJ.281	AJ.281BR	AH.281	AC.281	ADC.281
19/64"	.2969	3-1/16	4-3/8	6	AJ.296	AJ.296BR	AH.296	AC.296	ADC.296
5/16"	.3125	3-3/16	4-1/2	6	AJ.312	AJ.312BR	AH.312	AC.312	ADC.312
21/64"	.3281	3-5/16	4-5/8	6	AJ.328	AJ.328BR	AH.328	AC.328	ADC.328
11/32"	.3438	3-7/16	4-3/4	6	AJ.343	AJ.343BR	AH.343	AC.343	ADC.343
23/64"	.3594	3-1/2	4-7/8	6	AJ.359	AJ.359BR	AH.359	AC.359	ADC.359
3/8"	.3750	3-5/8	5	6	AJ.375	AJ.375BR	AH.375	AC.375	ADC.375
25/64"	.3906	3-3/4	5-1/8	6	AJ.390	AJ.390BR	AH.390	AC.390	ADC.390
13/32"	.4062	3-7/8	5-1/4	6	AJ.406	AJ.406BR	AH.406	AC.406	ADC.406
27/64"	.4219	3-15/16	5-3/8	6	AJ.421	AJ.421BR	AH.421	AC.421	ADC.421
7/16"	.4375	4-1/16	5-1/2	6	AJ.437	AJ.437BR	AH.437	AC.437	ADC.437
29/64"	.4531	4-3/16	5-5/8	6	AJ.453	AJ.453BR	AH.453	AC.453	ADC.453
15/32"	.4688	4-5/16	5-3/4	6	AJ.468	AJ.468BR	AH.468	AC.468	ADC.468
31/64"	.4844	4-3/8	5-7/8	6	AJ.484	AJ.484BR	AH.484	AC.484	ADC.484
1/2"	.5000	4-1/2	6	6	AJ.500	AJ.500BR	AH.500	AC.500	ADC.500
33/64"	.5156	4-13/16	6-5/8	1	AJ.515				
17/32"	.5312	4-13/16	6-5/8	1	AJ.531	See Page 17-18 for Jobber Sets "A-Z" Sizes Available in Black Oxide, and Bright			
35/64"	.5469	4-13/16	6-5/8	1	AJ.546				
9/16"	.5625	4-13/16	6-5/8	1	AJ.562				
37/64"	.5781	4-13/16	6-5/8	1	AJ.578				
19/32"	.5938	5-3/16	7-1/8	1	AJ.593				
5/8"	.6250	5-3/16	7-1/8	1	AJ.625				
41/64"	.6406	5-3/16	7-1/8	1	AJ.640				
21/32"	.6562	5-3/16	7-1/8	1	AJ.656				
43/64"	.6719	5-5/8	7-5/8	1	AJ.671				
11/16"	.6875	5-5/8	7-5/8	1	AJ.687				