

*High Speed
Steel!*

New Twist®

FOREIGN WIRE SIZE JOBBER LENGTH DRILLS

Black - NAS 907 Type A • Heavy Duty - NAS 907 Type B • Cobalt - NAS 907 Type J

Sold in Packages of 12



Size	Dec.	Flute Len	OAL	Black	Heavy Duty	Cobalt
1	.2280	2-5/8	3-7/8	AJ01	AH01	AC01
2	.2210	2-5/8	3-7/8	AJ02	AH02	AC02
3	.2130	2-1/2	3-3/4	AJ03	AH03	AC03
4	.2090	2-1/2	3-3/4	AJ04	AH04	AC04
5	.2055	2-1/2	3-3/4	AJ05	AH05	AC05
6	.2040	2-1/2	3-3/4	AJ06	AH06	AC06
7	.2010	2-7/16	3-5/8	AJ07	AH07	AC07
8	.1990	2-7/16	3-5/8	AJ08	AH08	AC08
9	.1960	2-7/16	3-5/8	AJ09	AH09	AC09
10	.1935	2-7/16	3-5/8	AJ10	AH10	AC10
11	.1910	2-5/16	3-1/2	AJ11	AH11	AC11
12	.1890	2-5/16	3-1/2	AJ12	AH12	AC12
13	.1850	2-5/16	3-1/2	AJ13	AH13	AC13
14	.1820	2-3/16	3-3/8	AJ14	AH14	AC14
15	.1800	2-3/16	3-3/8	AJ15	AH15	AC15
16	.1770	2-3/16	3-3/8	AJ16	AH16	AC16
17	.1730	2-3/16	3-3/8	AJ17	AH17	AC17
18	.1695	2-1/8	3-1/4	AJ18	AH18	AC18
19	.1660	2-1/8	3-1/4	AJ19	AH19	AC19
20	.1610	2-1/8	3-1/4	AJ20	AH20	AC20
21	.1590	2-1/8	3-1/4	AJ21	AH21	AC21
22	.1570	2	3-1/8	AJ22	AH22	AC22
23	.1540	2	3-1/8	AJ23	AH23	AC23
24	.1520	2	3-1/8	AJ24	AH24	AC24
25	.1495	1-7/8	3	AJ25	AH25	AC25
26	.1470	1-7/8	3	AJ26	AH26	AC26
27	.1440	1-7/8	3	AJ27	AH27	AC27
28	.1405	1-3/4	2-7/8	AJ28	AH28	AC28
29	.1360	1-3/4	2-7/8	AJ29	AH29	AC29
30	.1285	1-5/8	2-3/4	AJ30	AH30	AC30

Size	Dec.	Flute Len	OAL	Black	Heavy Duty	Cobalt
31	.1200	1-5/8	2-3/4	AJ31	AH31	AC31
32	.1160	1-5/8	2-3/4	AJ32	AH32	AC32
33	.1130	1-1/2	2-5/8	AJ33	AH33	AC33
34	.1110	1-1/2	2-5/8	AJ34	AH34	AC34
35	.1100	1-1/2	2-5/8	AJ35	AH35	AC35
36	.1065	1-7/16	2-1/2	AJ36	AH36	AC36
37	.1040	1-7/16	2-1/2	AJ37	AH37	AC37
38	.1015	1-7/16	2-1/2	AJ38	AH38	AC38
39	.0995	1-3/8	2-3/8	AJ39	AH39	AC39
40	.0980	1-3/8	2-3/8	AJ40	AH40	AC40
41	.0960	1-3/8	2-3/8	AJ41	AH41	AC41
42	.0935	1-1/4	2-1/4	AJ42	AH42	AC42
43	.0890	1-1/4	2-1/4	AJ43	AH43	AC43
44	.0860	1-1/8	2-1/8	AJ44	AH44	AC44
45	.0820	1-1/8	2-1/8	AJ45	AH45	AC45
46	.0810	1-1/8	2-1/8	AJ46	AH46	AC46
47	.0785	1	2	AJ47	AH47	AC47
48	.0760	1	2	AJ48	AH48	AC48
49	.0730	1	2	AJ49	AH49	AC49
50	.0700	1	2	AJ50	AH50	AC50
51	.0670	1	2	AJ51	AH51	AC51
52	.0635	7/8	1-7/8	AJ52	AH52	AC52
53	.0595	7/8	1-7/8	AJ53	AH53	AC53
54	.0550	7/8	1-7/8	AJ54	AH54	AC54
55	.0520	7/8	1-7/8	AJ55	AH55	AC55
56	.0465	3/4	1-3/4	AJ56	AH56	AC56
57	.0430	3/4	1-3/4	AJ57	AH57	AC57
58	.0420	11/16	1-5/8	AJ58	AH58	AC58
59	.0410	11/16	1-5/8	AJ59	AH59	AC59
60	.0400	11/16	1-5/8	AJ60	AH60	AC60

See Page 17-18 for Jobber Sets

Sizes 61-80 available in Black Oxide
 Sizes 1-80 available in Bright while Supplies Last