

Aircraft Extension Drills

Black Oxide Finish • 135° Split-Point • NAS 907 Type B • High Speed Steel

*Marked Sizes Not Split-Point

Made in the U.S.A.

FRACTIONAL SIZES

WIRE SIZES

Size	Dec.	Flute Len	6" OAL	12" OAL
3/64*	.0469	3/4	A6.046	A12.046
1/16	.0625	7/8	A6.062	A12.062
5/64	.0781	1	A6.078	A12.078
3/32	.0938	1-1/4	A6.093	A12.093
7/64	.1094	1-1/2	A6.109	A12.109
1/8	.1250	1-5/8	A6.125	A12.125
9/64	.1406	1-3/4	A6.140	A12.140
5/32	.1562	2	A6.156	A12.156
11/64	.1719	2-1/8	A6.171	A12.171
3/16	.1875	2-5/16	A6.187	A12.187
13/64	.2031	2-7/16	A6.203	A12.203
7/32	.2188	2-1/2	A6.218	A12.218
15/64	.2344	2-5/8	A6.234	A12.234
1/4	.2500	2-3/4	A6.250	A12.250
17/64	.2656	2-7/8	A6.265	A12.265
9/32	.2812	2-15/16	A6.281	A12.281
19/64	.2969	3-1/16	A6.296	A12.296
5/16	.3125	3-3/16	A6.312	A12.312
21/64	.3281	3-5/16	A6.328	A12.328
11/32	.3438	3-7/16	A6.343	A12.343
23/64	.3594	3-1/2	A6.359	A12.359
3/8	.3750	3-5/8	A6.375	A12.375
25/64	.3906	3-3/4	A6.390	A12.390
13/32	.4062	3-7/8	A6.406	A12.406
27/64	.4219	3-15/16	A6.421	A12.421
7/16	.4375	4-1/16	A6.437	A12.437
29/64	.4531	4-3/16	A6.453	A12.453
15/32	.4688	4-5/16	A6.468	A12.468
31/64	.4844	4-3/8	A6.484	A12.484
1/2	.5000	4-1/2	A6.500	A12.500

Size	Dec.	Flute Len	6" OAL	12" OAL	Size	Dec.	Flute Len	6" OAL	12" OAL
1	.2280	2-5/8	A6#01	A12#01	31	.1200	1-5/8	A6#31	A12#31
2	.2210	2-5/8	A6#02	A12#02	32	.1160	1-5/8	A6#32	A12#32
3	.2130	2-1/2	A6#03	A12#03	33	.1130	1-1/2	A6#33	A12#33
4	.2090	2-1/2	A6#04	A12#04	34	.1110	1-1/2	A6#34	A12#34
5	.2055	2-1/2	A6#05	A12#05	35	.1100	1-1/2	A6#35	A12#35
6	.2040	2-1/2	A6#06	A12#06	36	.1065	1-7/16	A6#36	A12#36
7	.2010	2-7/16	A6#07	A12#07	37	.1040	1-7/16	A6#37	A12#37
8	.1990	2-7/16	A6#08	A12#08	38	.1015	1-7/16	A6#38	A12#38
9	.1960	2-7/16	A6#09	A12#09	39	.0995	1-3/8	A6#39	A12#39
10	.1935	2-7/16	A6#10	A12#10	40	.0980	1-3/8	A6#40	A12#40
11	.1910	2-5/16	A6#11	A12#11	41	.0960	1-3/8	A6#41	A12#41
12	.1890	2-5/16	A6#12	A12#12	42	.0935	1-1/4	A6#42	A12#42
13	.1850	2-5/16	A6#13	A12#13	43	.0890	1-1/4	A6#43	A12#43
14	.1820	2-3/16	A6#14	A12#14	44	.0860	1-1/8	A6#44	A12#44
15	.1800	2-3/16	A6#15	A12#15	45	.0820	1-1/8	A6#45	A12#45
16	.1770	2-3/16	A6#16	A12#16	46	.0810	1-1/8	A6#46	A12#46
17	.1730	2-3/16	A6#17	A12#17	47	.0785	1	A6#47	A12#47
18	.1695	2-1/8	A6#18	A12#18	48	.0760	1	A6#48	A12#48
19	.1660	2-1/8	A6#19	A12#19	49	.0730	1	A6#49	A12#49
20	.1610	2-1/8	A6#20	A12#20	50	.0700	1	A6#50	A12#50
21	.1590	2-1/8	A6#21	A12#21	51	.0670	1	A6#51	A12#51
22	.1570	2	A6#22	A12#22	52	.0635	7/8	A6#52	A12#52
23	.1540	2	A6#23	A12#23	53*	.0595	7/8	A6#53	A12#53
24	.1520	2	A6#24	A12#24	54*	.0550	7/8	A6#54	A12#54
25	.1495	1-7/8	A6#25	A12#25	55*	.0520	7/8	A6#55	A12#55
26	.1470	1-7/8	A6#26	A12#26	56*	.0465	3/4	A6#56	A12#56
27	.1440	1-7/8	A6#27	A12#27	57*	.0430	3/4	A6#57	A12#57
28	.1405	1-3/4	A6#28	A12#28	58*	.0420	11/16	A6#58	A12#58
29	.1360	1-3/4	A6#29	A12#29	59*	.0410	11/16	A6#59	A12#59
30	.1285	1-5/8	A6#30	A12#30	60*	.0400	11/16	A6#60	A12#60

Additional decimal sizes and "A - Z" sizes available upon request.



Extra Length Aircraft Extension Drills

Size	Dec.	Flute Len	18" OAL	24" OAL	36" OAL	48" OAL	60" OAL	72" OAL
#1	.2280	2-5/8	-	A24#01	-	-	-	-
#2	.2210	2-5/8	-	A24#02	-	-	-	-
3/16"	.1875	2-5/16	A18.187	A24.187	-	-	-	-
1/4"	.2500	2-3/4	A18.250	A24.250	A36.250	A48.250	A60.250	A72.250
5/16"	.3125	3-3/16	A18.312	A24.312	-	A48.312	-	-
3/8"	.3750	3-5/8	A18.375	A24.375	A36.375	A48.375	A60.375	A72.375
7/16"	.4375	4-1/16	A18.437	A24.437	-	-	-	-
1/2"	.5000	4-1/2	A18.500	A24.500	A36.500	A48.500	A60.500	A72.500

Above sizes are stocked. Additional Sizes and lengths available upon request.

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