

LongBoys

LONGBOYS, REDUCED SHANK LONGBOYS - HIGH SPEED

118° Tip • High Speed Steel

12" Overall Length

Size	Dec.	Part #	NEC#	Size	Dec.	Part #	NEC#
1/8"	.1250	L12.125	58125	7/16"	.4375	L12.437	58437
9/64"	.1406	L12.140	58140	29/64"	.4531	L12.453	58453
5/32"	.1562	L12.156	58156	15/32"	.4688	L12.468	58468
11/64"	.1719	L12.171	58171	31/64"	.4844	L12.484	58484
3/16"	.1875	L12.187	58187	1/2"	.5000	L12.500	58500
13/64"	.2031	L12.203	58203	33/64"	.5156	L12.515	58515
7/32"	.2188	L12.218	58218	17/32"	.5312	L12.531	58531
15/64"	.2344	L12.234	58234	35/64"	.5469	L12.546	58546
1/4"	.2500	L12.250	58250	9/16"	.5625	L12.562	58562
17/64"	.2656	L12.265	58265	37/64"	.5781	L12.578	58578
9/32"	.2812	L12.281	58281	19/32"	.5938	L12.593	58593
19/64"	.2969	L12.296	58296	39/64"	.6094	L12.609	58609
5/16"	.3125	L12.312	58312	5/8"	.6250	L12.625	58625
21/64"	.3281	L12.328	58328	41/64"	.6406	L12.640	58640
11/32"	.3438	L12.343	58343	21/32"	.6562	L12.656	58656
23/64"	.3594	L12.359	58359	43/64"	.6719	L12.671	58671
3/8"	.3750	L12.375	58375	11/16"	.6875	L12.687	58687
25/64"	.3906	L12.390	58390	23/32"	.7188	L12.718	58718
13/32"	.4062	L12.406	58406	3/4"	.7500	L12.750	58750
27/64"	.4219	L12.421	58421	13/16"	.8125	L12.812	58812

High Speed Steel!

18" Overall Length

Size	Dec.	Part #	NEC#
3/16"	.1875	L18.187	59187
7/32"	.2188	L18.218	59218
1/4"	.2500	L18.250	59250
9/32"	.2812	L18.281	59281
5/16"	.3125	L18.312	59312
11/32"	.3438	L18.343	59343
3/8"	.3750	L18.375	59375
13/32"	.4062	L18.406	59406
7/16"	.4375	L18.437	59437
15/32"	.4688	L18.468	59468
1/2"	.5000	L18.500	59500
17/32"	.5312	L18.531	59531
9/16"	.5625	L18.562	59562
19/32"	.5938	L18.593	59593
5/8"	.6250	L18.625	59625
21/32"	.6562	L18.656	59656
11/16"	.6875	L18.687	59687
23/32"	.7188	L18.718	59718
3/4"	.7500	L18.750	59750
25/32"	.7812	L18.781	59781
13/16"	.8125	L18.812	59812
7/8"	.8750	L18.875	59875
15/16"	.9375	L18.937	59937
1"	1.000	L181.00	59100

High Speed Steel!

1/2" Shank, 3 Flat - LongBoys

~12" O.A.L.

1-1/4" Long Shank • 118° Tip • High Speed Steel

Size	Dec.	Flute Len	O.A.L.	Part #	NEC#	Size	Dec.	Flute Len	O.A.L.	Part #	NEC#
17/32"	.5312	9"	12"	LF12.531	58531F	13/16"	.8125	6-1/8"	10-1/4"	LF12.812	58812F
9/16"	.5625	9"	12"	LF12.562	58562F	7/8"	.8750	6-1/8"	10-1/4"	LF12.875	58875F
19/32"	.5938	9"	12"	LF12.593	58593F	15/16"	.9375	6-1/8"	10-1/4"	LF12.937	58937F
5/8"	.6250	9"	12"	LF12.625	58625F	1"	1.000	6-3/8"	11"	LF121.000	58100F
21/32"	.6562	9"	12"	LF12.656	58656F	1-1/16"	1.062	6-5/8"	11-1/4"	LF121.062	58106F
11/16"	.6875	9"	12"	LF12.687	58687F	1-1/8"	1.125	7-1/8"	11-3/4"	LF121.125	58112F
3/4"	.7500	9"	12"	LF12.750	58750F	1-1/4"	1.250	7-7/8"	12-1/2"	LF121.250	58125F

18" O.A.L.

Size	Dec.	Flute Len	OAL	Part #	NEC#	Size	Dec.	Flute Len	OAL	Part #	NEC#
9/16"	.5625	14"	18"	LF18.562	59562F	13/16"	.8125	14"	18"	LF18.812	59812F
5/8"	.6250	14"	18"	LF18.625	59625F	7/8"	.8750	14"	18"	LF18.875	59875F
11/16"	.6875	14"	18"	LF18.687	59687F	15/16"	.9375	14"	18"	LF18.937	59937F
3/4"	.7500	14"	18"	LF18.750	59750F	1"	1.000	14"	18"	LF181.000	59100F

Additional Sizes, and
Super Titanium Nitride
Available Upon Request
for All Items Listed