

High Speed Steel! Drill / Tap Combination

Size / Length	Drill Diameter	Drill Length	Thread Pitch	Thread Limit	Thread Length	Part #	NEC #
#6 x 2"	.112	1/4	32 NC	GH3	13/32	TD6X32	84632
#8 x 2-1/8"	.138	9/32	32 NC	GH3	15/32	TD8X32	84832
#10 x 2-3/8"	.155	9/32	24 NC	GH3	9/16	TD10X24	841024
#10 x 2-3/8"	.164	9/32	32 NF	GH3	1/2	TD10X32	841032
1/4" x 2-1/2"	.208	7/16	20 NC	GH3	23/32	TD.250X20	8425020
1/4" x 2-1/2"	.220	7/16	28 NF	GH3	21/32	TD.250X28	8425028
5/16" x 2-23/32"	.266	9/16	18 NC	GH3	27/32	TD.312X18	8431218
5/16" x 2-23/32"	.277	9/16	24 NF	GH3	13/16	TD.312X24	8431224
3/8" x 2-15/16"	.322	21/32	16 NC	GH3	1	TD.375X16	8437516
3/8" x 2-15/16"	.340	21/32	24 NF	GH3	15/16	TD.375X24	8437524

High Speed Steel! 6" OAL Pulley Taps

Size	Thread Limit	# Flutes	Part #
6 x 32 NC	H3	3	TPPP6X32
8 x 32 NC	H3	4	TPPP8X32
10 x 24 NC	H3	4	TPPP10X24
1/4 x 20 NC	H3	4	TPPP.250X20
1/4 x 28 NF	H3	4	TPPP.250X28
5/16 x 18 NC	H3	4	TPPP.312X18
5/16 x 24 NF	H3	4	TPPP.312X24
3/8 x 16 NC	H3	4	TPPP.375X16
3/8 x 24 NF	H3	4	TPPP.375X24
7/16 x 14 NC	H3	4	TPPP.437X14
7/16 x 20 NF	H3	4	TPPP.437X20
1/2 x 13 NC	H3	4	TPPP.500X13
1/2 x 20 NF	H3	4	TPPP.500X20
5/8 x 11 NC	H3	4	TPPP.625X11
5/8 x 18 NF	H3	4	TPPP.625X18

8" and 10" Overall Length also Available

Screw Extractors

Size	Remove Screws From	Part #	NEC#
#1	3/32" - 5/32"	SX01	8301
#2	5/32" - 7/32"	SX02	8302
#3	7/32" - 9/32"	SX03	8303
#4	9/32" - 3/8"	SX04	8304
#5	3/8" - 5/8", 1/4"P	SX05	8305
#6	5/8" - 7/8", 1/4"P	SX06	8306
#7	7/8" - 1-1/8", 1/2"P	SX07	8307
#8	1-1/8"-1-3/8", 3/4"P	SX08	8308
#9	1-3/8" & up, 1"P	SX09	8309
#1-5	Set	SXS1-5	8315
#1-6	Set	SXS1-6	8316

Straight flute available



- 17 Solid Hex Dies and 17 Plug Taps
(4X40 to 1/2"X20)
1 - Long Handle Adjustable Tap Wrench,
2 - "T" Handle Tap and Die wrench
1 - Die Handle One Screwdriver
1 - Pitch Gauge

Individual Taps, Dies, and Wrenches on pages 32 - 35



- 10 Solid Hex Dies and 10 Plug Taps
(1/4X20 to 1/2X20)
1 - 1/8X27 NPT Pipe Tap, and Hexagon Die.
1 - Tap Wrench
1 - Die wrench