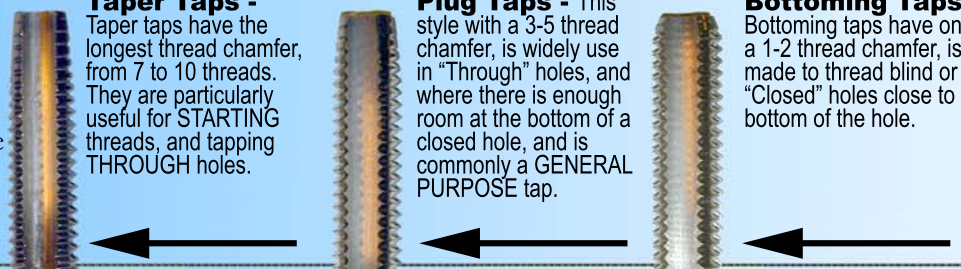
- Ground Threads
- Tin Coating Available
- Left Handed Threads Available
- Cobalt Available

See Page 31 for Tap & Die Sets



Taper Taps - Taper taps have the longest thread chamfer, from 7 to 10 threads. They are particularly useful for STARTING threads, and tapping THROUGH holes.

Plug Taps - This style with a 3-5 thread chamfer, is widely use in "Through" holes, and where there is enough room at the bottom of a closed hole, and is commonly a GENERAL PURPOSE tap.

Bottoming Taps - Bottoming taps have only a 1-2 thread chamfer, is made to thread blind or "Closed" holes close to the bottom of the hole.

HIGH SPEED STEEL

Size	# Flutes	Thread Pitch	Taper Part #	Taper NEC #	Plug Part #	Plug NEC #	Bottoming Part #	Bottoming NEC #	Sets Part #	Sets NEC #
0 x 80 NF	2	H2	TPHT0X80	64T080	TPHP0X80	64P080	TPHB0X80	64B080	TPHS0X80	64S080
1 x 64 NC	2	H2	TPHT1X64	64T164	TPHP1X64	64P164	TPHB1X64	64B164	TPHS1X64	64S164
1 x 72 NF	2	H2	TPHT1X72	64T172	TPHP1X72	64P172	TPHB1X72	64B172	TPHS1X72	64S172
2 x 56 NC	3	H2	TPHT2X56	64T256	TPHP2X56	64P256	TPHB2X56	64B256	TPHS2X56	64S256
2 x 64 NF	3	H2	TPHT2X64	64T264	TPHP2X64	64P264	TPHB2X64	64B264	TPHS2X64	64S264
3 x 48 NC	3	H2	TPHT3X48	64T348	TPHP3X48	64P348	TPHB3X48	64B348	TPHS3X48	64S348
3 x 56 NF	3	H2	TPHT3X56	64T356	TPHP3X56	64P356	TPHB3X56	64B356	TPHS3X56	64S356
4 x 40 NC	3	H2	TPHT4X40	64T440	TPHP4X40	64P440	TPHB4X40	64B440	TPHS4X40	64S440
4 x 48 NF	3	H2	TPHT4X48	64T448	TPHP4X48	64P448	TPHB4X48	64B448	TPHS4X48	64S448
5 x 40 NC	3	H2	TPHT5X40	64T540	TPHP5X40	64P540	TPHB5X40	64B540	TPHS5X40	64S540
5 x 44 NF	3	H2	TPHT5X44	64T544	TPHP5X44	64P544	TPHB5X44	64B544	TPHS5X44	64S544
6 x 32 NC	3	H3	TPHT6X32	64T632	TPHP6X32	64P632	TPHB6X32	64B632	TPHS6X32	64S632
6 x 40 NF	3	H3	TPHT6X40	64T640	TPHP6X40	64P640	TPHB6X40	64B640	TPHS6X40	64S640
8 x 32 NC	4	H3	TPHT8X32	64T832	TPHP8X32	64P832	TPHB8X32	64B832	TPHS8X32	64S832
8 x 36 NF	4	H3	TPHT8X36	64T836	TPHP8X36	64P836	TPHB8X36	64B836	TPHS8X36	64S836
10 x 24 NC	4	H3	TPHT10X24	64T1024	TPHP10X24	64P1024	TPHB10X24	64B1024	TPHS10X24	64S1024
10 x 32 NF	4	H3	TPHT10X32	64T1032	TPHP10X32	64P1032	TPHB10X32	64B1032	TPHS10X32	64S1032
12 x 24 NC	4	H3	TPHT12X24	64T1224	TPHP12X24	64P1224	TPHB12X24	64B1224	TPHS12X24	64S1224
12 x 28 NF	4	H3	TPHT12X28	64T1228	TPHP12X28	64P1228	TPHB12X28	64B1228	TPHS12X28	64S1228

CARBON STEEL

Size	# Flutes	Thread Pitch	Taper Part #	Taper NEC #	Plug Part #	Plug NEC #	Bottoming Part #	Bottoming NEC #	Sets Part #	Sets NEC #
0 x 80 NF	2	H2	TPCT0X80	66T080	TPCP0X80	66P080	TPCB0X80	66B080	TPCS0X80	66S080
1 x 64 NC	2	H2	TPCT1X64	66T164	TPCP1X64	66P164	TPCB1X64	66B164	TPCS1X64	66S164
1 x 72 NF	2	H2	TPCT1X72	66T172	TPCP1X72	66P172	TPCB1X72	66B172	TPCS1X72	66S172
2 x 56 NC	3	H2	TPCT2X56	66T256	TPCP2X56	66P256	TPCB2X56	66B256	TPCS2X56	66S256
2 x 64 NF	3	H2	TPCT2X64	66T264	TPCP2X64	66P264	TPCB2X64	66B264	TPCS2X64	66S264
3 x 48 NC	3	H2	TPCT3X48	66T348	TPCP3X48	66P348	TPCB3X48	66B348	TPCS3X48	66S348
3 x 56 NF	3	H2	TPCT3X56	66T356	TPCP3X56	66P356	TPCB3X56	66B356	TPCS3X56	66S356
4 x 40 NC	3	H2	TPCT4X40	66T440	TPCP4X40	66P440	TPCB4X40	66B440	TPCS4X40	66S440
4 x 48 NF	3	H2	TPCT4X48	66T448	TPCP4X48	66P448	TPCB4X48	66B448	TPCS4X48	66S448
5 x 40 NC	3	H2	TPCT5X40	66T540	TPCP5X40	66P540	TPCB5X40	66B540	TPCS5X40	66S540
5 x 44 NF	3	H2	TPCT5X44	66T544	TPCP5X44	66P544	TPCB5X44	66B544	TPCS5X44	66S544
6 x 32 NC	3	H3	TPCT6X32	66T632	TPCP6X32	66P632	TPCB6X32	66B632	TPCS6X32	66S632
6 x 40 NF	3	H3	TPCT6X40	66T640	TPCP6X40	66P640	TPCB6X40	66B640	TPCS6X40	66S640
8 x 32 NC	4	H3	TPCT8X32	66T832	TPCP8X32	66P832	TPCB8X32	66B832	TPCS8X32	66S832
8 x 36 NF	4	H3	TPCT8X36	66T836	TPCP8X36	66P836	TPCB8X36	66B836	TPCS8X36	66S836
10 x 24 NC	4	H3	TPCT10X24	66T1024	TPCP10X24	66P1024	TPCB10X24	66B1024	TPCS10X24	66S1024
10 x 32 NF	4	H3	TPCT10X32	66T1032	TPCP10X32	66P1032	TPCB10X32	66B1032	TPCS10X32	66S1032
12 x 24 NC	4	H3	TPCT12X24	66T1224	TPCP12X24	66P1224	TPCB12X24	66B1224	TPCS12X24	66S1224
14 x 20 NC	4	H3	TPCT14X20	66T1420	TPCP14X20	66P1420	TPCB14X20	66B1420	TPCS14X20	66S1420

Metric Tap & Dies available in Carbon and High Speed Steel. Please call for a quote.