

Spiral Point Taps

FRACTIONAL SIZES						MACHINE SIZES					
Size	# Flutes	Thread Limit	Part #	NEC #	Pkg Qty	Size	# Flutes	Thread Limit	Part #	NEC #	Pkg Qty
1/4 x 20 NC	2	H3	TGHP.250X20	64G25020	12	4 x 40 NC	2	H2	TGHP4X40	64G440	12
1/4 x 28 NF	2	H3	TGHP.250X28	64G25028	12	4 x 48 NF	2	H2	TGHP4X48	64G448	12
5/16 x 18 NC	2	H3	TGHP.312X18	64G31218	12	5 x 40 NC	2	H2	TGHP5X50	64G450	12
5/16 x 24 NF	2	H3	TGHP.312X24	64G31224	12	5 x 44 NF	2	H2	TGHP5X55	64G455	12
3/8 x 16 NC	3	H3	TGHP.375X16	64G37516	6	6 x 32 NC	2	H2	TGHP6X32	64G632	12
3/8 x 24 NF	3	H3	TGHP.375X24	64G37524	6	6 x 40 NF	2	H2	TGHP6X40	64G640	12
7/16 x 14 NC	3	H3	TGHP.437X14	64G43714	6	8 x 32 NC	2	H3	TGHP8X32	64G832	12
7/16 x 20 NF	3	H3	TGHP.437X20	64G43720	6	8 x 26 NF	2	H3	TGHP7X36	64G736	12
1/2 x 13 NC	3	H3	TGHP.500X13	64G50013	1	10 x 24 NC	2	H3	TGHP10X24	64G1024	12
1/2 x 20 NF	3	H3	TGHP.500X24	64G50024	1	10 x 32 NF	2	H3	TGHP10X32	64G1032	12
9/16 x 12 NC	3	H3	TGHP.562X12	64G56212	1	12 x 24 NC	2	H3	TGHP12X24	64G1224	12
9/16 x 18 NF	3	H3	TGHP.562X18	64G56218	1	12 x 28 NF	2	H3	TGHP12X28	64G1228	12
5/8 x 11 NC	3	H3	TGHP.625X11	64G62511	1	 Spiral Point (Gun) Taps - Spiral point taps have the cutting face of the first few threads cut at a predetermined angle to force removal of chips ahead of the cutting action. This gives the spiral point tap more cross-sectional area giving the tap greater strength, which allows for higher tapping speeds. Ideal for PRODUCTION PURPOSES.					
5/8 x 18 NF	3	H3	TGHP.625X18	64G62518	1						
3/4 x 10 NC	3	H3	TGHP.750X10	64G75010	1						
3/4 x 16 NF	3	H3	TGHP.750X16	64G75016	1						
7/8 x 9 NC	3	H4	TGHP.875X9	64G87509	1						
7/8 x 14 NF	3	H4	TGHP.875X14	64G87514	1						
1 x 8 NC	3	H4	TGHP1.000X8	64G100008	1						
1 x 12 NF	3	H4	TGHP1.000X12	64G100012	1						
1 x 14 NS	3	H4	TGHP1.000X14	64G100014	1						

Tin Coated, and Cobalt Available

Taper Pipe Taps



Straight, Interrupted, and Dry Seal Threads Also Available

HIGH SPEED STEEL					CARBON STEEL				
Size	# Flutes	Overall Length	Thread Length	Part #	Size	# Flutes	Overall Length	Thread Length	Part # NEC #
1/16 x 27	4	2-1/8"	11/16"	NPTH.062	1/16 x 27	4	2-1/8"	11/16"	NPTC.062 68062
1/8 x 27	4	2-1/8"	11/16"	NPTH.125	1/8 x 27	4	2-1/8"	11/16"	NPTC.125 68125
1/4 x 18	4	2-7/16"	1-1/16"	NPTH.250	1/8 x 27 BSP	4	2-1/8"	3/4"	NPTC.125B 68125B
3/8 x 18	4	2-9/16"	1-1/16"	NPTH.375	1/4 x 18	4	2-7/16"	1-1/16"	NPTC.250 68250
1/2 x 14	4	3-1/8"	1-3/8"	NPTH.500	1/4 x 19 BSP	4	2-7/16"	1-1/16"	NPTC.250B 68250B
3/4 x 14	5	3-1/4"	1-3/8"	NPTH.750	3/8 x 18	4	2-9/16"	1-1/16"	NPTC.375 68375
1 x 11-1/2	5	3-3/4"	1-3/4"	NPTH1.00	1/2 x 14	4	3-1/8"	1-3/8"	NPTC.500 68500
1-1/4 x 11-1/2	5	4-1/2"	1-3/4"	NPTH1.250	3/4 x 14	5	3-1/4"	1-3/8"	NPTC.750 68750
1-1/2 x 11-1/2	7	4-1/2"	1-3/4"	NPTH1.500	1 x 11-1/2	5	3-3/4"	1-3/4"	NPTC1.000 681000
2 x 11-1/2	7	4-1/2"	1-3/4"	NPTH2.00	1-1/4 x 11-1/2	5	4-1/2"	1-3/4"	NPTC1.250 681250
2-1/2 x 8	8	5-1/2"	2-9/16"	NPTH2.50	1-1/2 x 11-1/2	7	4-1/2"	1-3/4"	NPTC1.500 681500
3 x 8	8	6"	2-5/8"	NPTH3.00	2 x 11-1/2	7	4-1/2"	1-3/4"	NPTC2.000 682000
3-1/2 x 8	10	6-1/2"	2-11/16"	NPTH3.50	2-1/2 x 8	8	5-1/2"	2-9/16"	NPTC2.500 682500
4 x 8	10	7"	2-3/4"	NPTH4.00	3 x 8	8	6"	2-5/8"	NPTC3.000 683000
					3-1/2 x 8	10	6-1/2"	2-11/16"	NPTC3.500 683500
					4 x 8	10	7"	2-3/4"	NPTC4.000 684000